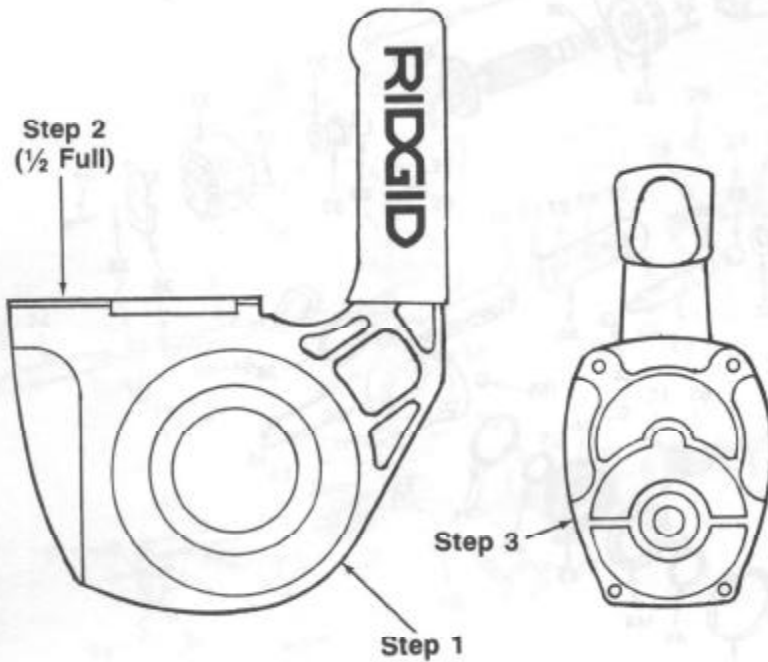


SERVICE NOTES

Gear Head Assembly

Proper Oil Fill Procedure: Capacity 2 ozs.



- Step 1: Wipe Gear Cavity with oil and assemble Gear Head.
- Step 2: Fill Worm Cavity 1/2 full of oil - install Worm.
- Step 3: Pour remaining oil in Helical Gear Cavity - install Helical Gear.
- Step 4: Install new Gasket and attach Motor Assembly with Gear Head upright.

Ref. No. 56

Hex Nut has been inserted behind Needle Bearing (Ref. No. 54) in the Gear Housing Assembly (Ref. No. 40). To replace Needle Bearing, thread 6 mm or 1/4"-20 rod into nut and pull Bearing.

Ref. No. 44

Chamfered edge of Ring Bearing must be installed (down) into Worm Gear.