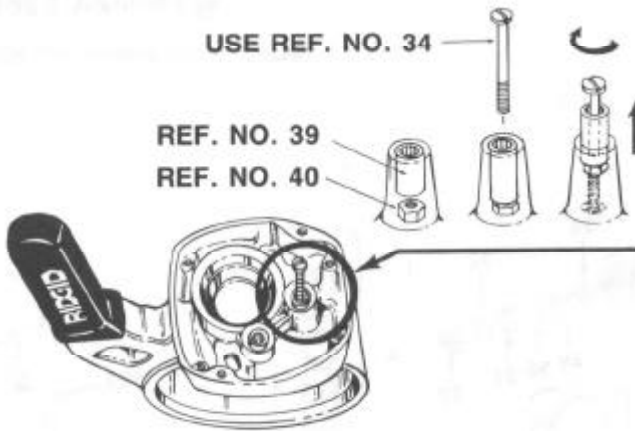
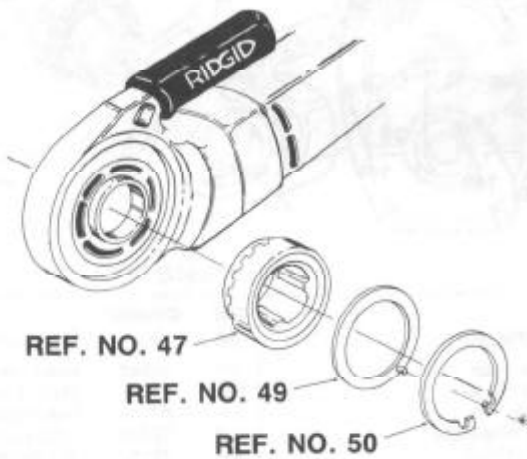


SERVICE NOTES

REF. NO. 40 BEARING REMOVAL



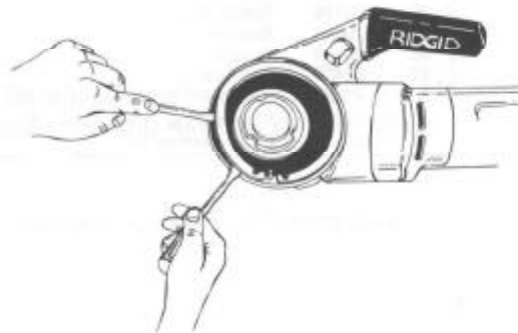
REF. NO. 49 RING BEARING (PIN) ORIENTATION



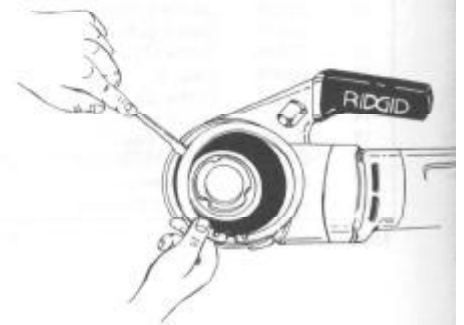
REF. NO. 50 RETAINING RING REMOVAL



STEP 1



STEP 2



STEP 3